



Welder(s) - Pressure Vessel

CIMCO is looking for **Pressure Vessel Welders** for the Downtown Toronto Location. The candidate must be able to work nights as required.

The successful candidates will have at least 3 - 5 years' welding experience in high pressure welding to X-Ray quality and able to pass the following tests:

- 2G - Mig (GMAW) Open Root Plate Test (Flat Horizontal ¼" Plate)
- 6G – Stick (SMAW) Open Root 2" Pipe Test (SCH 80/160)

Positions available:

#1: Vessel Welder: prior submerged arc welding (SAW) experience will be favoured.

#2: Vessel Fitter Welder: Fit weldments with proper root gap, bevel preparations experience will be favoured.

Role Specific Skills:

- Interpret welding process specifications.
- Operate manual or semi-automatic, fully automated welding equipment.
- Operate manual or semi-automatic flame-cutting equipment.
- Operate oxygen arc cutting equipment.
- Determine weldability of materials.
- Select filler rods.
- Perform pre-heat prior to welding.
- Operate previously set-up welding and lifting equipment.
- Prepare jigs or set-up for welding.
- Operate previously set-up welding machines to fabricate or repair metal parts and products.
- Maintain and perform minor repairs on welding, brazing and soldering equipment.

Required Professional Knowledge, Skills & Qualifications

- Ability to read and interpret welding blueprints, drawings specifications, manuals and processes
- Examine welds and ensure that they meet standards and/or specifications.
- Ability to work effectively in a team environment and across all organizational levels, where flexibility, collaboration and adaptability are important.
- Ability to problem solving, decision making, critical thinking, job task planning and organizing.
- Excellent interpersonal skills including oral and written communication skills.
- Strong organizational skills with an exceptional eye for detail.
- Ability to work in a unionized environment.

Company Profile

CIMCO specializes in the engineering, design, manufacture, installation and service of complex thermal building solutions for industrial, process cooling and recreational refrigeration and mechanical systems. For more than 100 years, CIMCO's leadership and unparalleled research, development and manufacturing programs has put us at the forefront of industry advancements and technological breakthroughs. Our professional engineers, technicians and designers apply innovative state-of-the-art equipment and refrigerants to develop systems that meet even the most complex thermal challenges.

We offer excellent compensation and benefits, including Pension Plan, Share Purchase Plan, Medical, Dental and Fitness Benefits.

If you or someone you know is interested in this opportunity, please forward your resume via email to CimcoHR@Toromont.com. We thank all applicants for their interest, however, only those selected for an interview will be contacted.

CIMCO Refrigeration is an equal opportunity employer who recognizes and values diversity. Upon request, CIMCO Refrigeration will accommodate any applicant with disabilities throughout the recruiting processes, including any required applications, interviews and/or assessments.